

# ARC FURNACE SLAG- TEST REPORT

## Mechanically comprised layers out of Granular material

| Property                                  | Test Method  | Unit of Measure   | Result | Evaluation Criteria                                   |
|---|--------------|-------------------|--------|---|
| Density                                   | HRN U.B1.014 | g/cm <sup>3</sup> | 3.831  | -   |
| Coefficient of nonuniformity, U= d60/ d10 | HRN U.B1.018 | -                 | 6.58   | >4  |
| Share of particles bellow 0.1 mm          | HRN U.B1.018 | mass %            | 0      | -   |
| Largest grain diameter                    | HRN U.B1.018 | mm                | 350    | <400 (where 15% are allowed to be up to the size 500) |
| Optimal moisture, W <sub>opt</sub>        | HRN U.B1.038 | %                 | 2.2    | -   |
| Maximal dry spatial mass                  | HRN U.B1.038 | g/cm <sup>3</sup> | 2.794  | -   |
| Optimal moisture, W <sub>opt</sub>        | HRN U.B1.038 | %                 | 2.7    | -   |
| Maximal dry spatial mass                  | HRN U.B1.038 | g/cm <sup>3</sup> | 2.460  | -   |
| Maximal dry spatial mass                  | HRN U.B1.042 | g/cm <sup>3</sup> | 2.780  | -   |
| 95% value of maximum spatial mass         | HRN U.B1.042 | g/cm <sup>3</sup> | 2.641  | -   |
| California Bearing Ratio, CBR             | HRN U.B1.042 | %                 | 198    | min. 80   |
| Grain shape                               | HRN B.B8.048 | mass %            | 6.2    | max. 40   |

| <b>Property</b>   | <b>Test Method</b> | <b>Unit of Measure</b> | <b>Result</b> | <b>Evaluation Criteria</b> |
|---|--------------------|------------------------|---------------|----------------------------|
| Water absorption  | HRN B.B8.031       | mass %                 | 0.8           | max. 1,6                   |
| Frost stability, by the Na <sub>2</sub> SO <sub>4</sub> -method | HRN B.B8.044       | mass %                 | 0.05          | max. 7                     |
| Share of worn, low quality grains                               | HRN B.B8.037       | mass %                 | 0.4           | max. 12                    |
| Wear and impact resistance, by the Los Angeles method           | HRN B.B8.045       | mass %                 | 17.4          | max. 4                     |

## **Physical-mechanical properties**

### **GRAIN SHAPE:**

| <b>FRACTION (mm)</b> | <b>UNSUITABLY SHAPED GRAINS mass %</b> |  |
|----------------------|--|--|
| 4/8                  | 14.86                                  |  |
| 8/16                 | 3.87                                   |  |
| 16/32                | 0.00                                   |  |

### **WATER ABSORPTION**

| <b>FRACTION (mm)</b> | <b>UNSUITABLY SHAPED GRAINS mass %</b> |  |  |
|----------------------|--|--|--|
|                      |  |  |  |

| <b>FRACTION<br/>(mm)</b> | <b>UNSUITABLY<br/>SHAPED GRAINS<br/>mass %</b> |  |  |
|--------------------------|--|--|--|
| 4/8                      | 0.99   |  |  |
| 8/16                     | 0.70   |  |  |
| 16/32                    | 0.87   |  |  |

**FROST STABILITY, Na<sub>2</sub>SO<sub>4</sub> METHOD**

| <b>FRACTION<br/>(mm)</b> | <b>LOSS OF MASS<br/>AFTER 5 CYCLES<br/>mass %</b> |  |  |
|--------------------------|---|--|--|
| 2/4                      | 0.127   |  |  |
| 4/8                      | 0.076   |  |  |
| 8/16                     | 0.000   |  |  |
| 16/32                    | 0.000   |  |  |

**SHARE OF WORN, LOW-QUALITY GRAINS**

| <b>FRACTION<br/>(mm)</b> | <b>WATER<br/>ABSORPTION<br/>mass %</b> |  |  |
|--------------------------|--|--|--|
|                          |  |  |  |

| <b>FRACTION<br/>(mm)</b> | <b>WATER<br/>ABSORPTION<br/>mass %</b> |  |  |
|--------------------------|--|--|--|
| 4/8                      | 1.13                                   |  |  |
| 8/16                     | 0.00                                   |  |  |
| 16/32                    | 0.00                                   |  |  |

## **CHEMICAL ANALYSIS:**

| <b>Analysed<br/>Component</b>       | <b>Unit of Measure</b> | <b>Sample 1<br/>Result / Limit<br/>Value</b> | <b>Sample 2<br/>Result / Limit<br/>Value</b> |
|-------------------------------------|------------------------|--|--|
| Dry substance                       | %                      | 99.68/-                                      | 99.82/-                                      |
| H <sub>2</sub> O                    | %                      | 0.32/-                                       | 0.18/-                                       |
| pH (water)                          | %                      | 12.27/-                                      | 12.09/-                                      |
| Annealed residue<br>(550 °C)        | %                      | 98.58/-                                      | 98.68/-                                      |
| Annealing loss<br>(550 °C)          | %                      | 1.42/-                                       | 1.38/-                                       |
| Annealing loss<br>(1100°C)          | %                      | 8.73/-                                       | 8.30/-                                       |
| Total P <sub>2</sub> O <sub>5</sub> | %                      | 0.0123/-                                     | 0.0126/-                                     |

| <b>Analysed Component</b>      | <b>Unit of Measure</b> | <b>Sample 1 Result / Limit Value</b> | <b>Sample 2 Result / Limit Value</b> |
|--------------------------------|------------------------|--------------------------------------|--------------------------------------|
| Total K <sub>2</sub> O         | %                      | 0.034/-                              | 0.033/-                              |
| Total Na                       | %                      | 0.069/-                              | 0.070/-                              |
| Fe <sub>2</sub> O <sub>3</sub> | %                      | 34.34/-                              | 34.32/-                              |
| CaCO <sub>3</sub>              | %                      | 8.34/-                               | 8.34/-                               |
| Mg CO <sub>3</sub>             | %                      | 2.52/-                               | 2.72/-                               |
| MnO <sub>2</sub>               | %                      | 0.496/-                              | 0.476/-                              |
| Zn                             | mg/kg                  | 82.50/150.0                          | 82.50/150.0                          |
| Cu                             | mg/kg                  | 59.06/50.0                           | 62.50/50.0                           |
| Ni                             | mg/kg                  | 75.0/30.0                            | 75.0/30.0                            |
| Cd                             | mg/kg                  | 0.85/0.80                            | 0.85/0.80                            |
| Pb                             | mg/kg                  | 25.20/50.0                           | 25.20/50.0                           |
| Cr                             | mg/kg                  | 30.30/50.0                           | 35.10/50.0                           |
| Hg                             | mg/kg                  | <0.1/0.8                             | <0.1/0.8                             |
| Mo                             | mg/kg                  | 1.13/10.0                            | 1.10/10.0                            |

| <b>Analysed Component</b> | <b>Unit of Measure</b> | <b>Sample 1 Result / Limit Value</b> | <b>Sample 2 Result / Limit Value</b> |
|---------------------------|------------------------|--------------------------------------|--------------------------------------|
| Co                        | mg/kg                  | 11.52/30.0                           | 11.52/30.0                           |
| As                        | mg/kg                  | 1.23/10.0                            | 1.23/10.0                            |



